CERTIFICATION OF TRANSLATION

I, ***Eun-mee Won***, an employee of Y.P. LEE, MOCK & PARTNERS of Koryo Bldg., 1575-1 Seocho-dong, Seocho-gu, Seoul, Republic of Korea, hereby declare under penalty of perjury that I understand the Korean language and the English language; that I am fully capable of translating from Korean to English and vice versa; and that, to the best of my knowledge and belief, the statement in the English language in the attached translation of ***Korean Patent Application No. 10-2004-0007533*** consisting of pages, have the same meanings as the statements in the Korean language in the original document, a copy of which I have examined.

Signed this 6th day of July 2007

Eunmee Won

ABSTRACT

[Abstract of the Disclosure]

There are provided a write once disc allowing management of a data area, a method of managing the data area of the write once disc, an apparatus for recording data on a write once disc, an apparatus and method of reproducing data from a write once disc. The write once disc, which includes a lead-in zone, a data area, and a lead-out zone, further includes a predetermined area for storing area allocation information which indicates whether at least one section of the data area is allocated for disc defect management. In the disc and method, area allocation information specifying a structure of the data area is recorded on the disc, thus allowing a recording/reproducing apparatus to recognize the data area structure. Therefore, it is possible to allocate areas, such as a spare area, for disc defect management other than an area for storing user data, to the data area. The allocation of the areas for disc defect management to the data area enables effective use of the write once disc.

[Representative Drawing]

FIG. 3

SPECIFICATION

[Title of the Invention]

WRITE ONCE DISC CAPABLE OF MANAGING DATA AREA, METHOD OF MANAGING DATA AREA OF WRITE ONCE DISC, APPARATUS FOR DATA RECORDING, APPARATUS AND METHOD FOR DATA REPRODUCING FROM WRITE ONCE DISC

[Brief Description of the Drawings]

FIG. 1 illustrates structures of a write once disc according to an embodiment of the present invention.

FIG. 2 illustrates a structure of a single record layer disc allowing management of a data area, according to an embodiment of the present invention.

FIG. 3 illustrates a detailed structure of a Temporary Disc Defect Structure (TDDS) area shown in FIG. 2.

FIG. 4 illustrates a detailed structure of a Space Bit Map (SBM) area of FIG. 2.

FIG. 5 illustrates a structure of a single record layer disc allowing management of a data area, according to another embodiment of the present invention.

FIG. 6 illustrates a detailed structure of a TDDS + SBM area shown in FIG. 5.

FIG. 7 illustrates a structure of a single record layer disc allowing management of a data area, according to yet another embodiment of the present invention.

FIG. 8 illustrates a detailed structure of a Temporary Disc Management Area (TDMA) shown in FIG. 7.

FIG. 9 illustrates a detailed structure of a disc & drive information + SBM area shown in FIG. 7.

FIG. 10 illustrates a structure of a single record layer disc allowing management of a data area, according to still another embodiment of the present invention.

FIG. 11 illustrates a detailed structure of a TDMA #1 shown in FIG. 10.

FIG. 12 illustrates a detailed structure of a cluster, shown in FIG. 11, in which both

a TDDS and an SBM are recorded.

FIG. 13 illustrates a detailed structure of a cluster containing disc initialization information obtained during disc initialization.

FIG. 14 illustrates a detailed structure of a cluster containing disc re-initialization information.

FIG. 15 illustrates a structure of an SBM area according to a preferred embodiment of the present invention.

FIG. 16 illustrates a finalized SBM area according to a preferred embodiment of the present invention.

FIG. 17 is a block diagram of a recording apparatus according to an embodiment of the present invention.

FIG. 18 is a flowchart illustrating a method of managing a data area of a write once disc, according to an embodiment of the present invention.

[Detailed Description of the Invention]

[Object of the Invention]

[Technical Field of the Invention and Related Art Prior to the Invention]

The present invention relates to a write once disc, and more particularly, to a write once disc which allows allocation of an area for storing data other than user data, a method of managing a data area of the write once disc, an apparatus for recording data in the write once disc, and a method and apparatus for reproducing data from the write once disc.

Defect management is performed to allow a user to rewrite user data of a portion of a user data area in which a defect occurs to a new portion of the user data area of a disc, thereby compensating for a loss in data caused by the defect. In general, defect management is performed using linear replacement or slipping replacement methods. In the linear replacement method, a user data area in which a defect occurs is replaced with a spare data area having no defects. In the slipping replacement method, a user data area having a defect is slipped to use the next user data area having no defects.

Both linear replacement and slipping replacement methods are applicable only to discs such as a DVD-RAM/RW on which data can be repeatedly recorded and recording can be performed using a random access method.

Meanwhile, methods of disc defect management even on a write once disc on which rewriting of data is not allowed, using the linear replacement method have been developed.

However, there are cases where disc defect management cannot be performed on a write once disc with a recording/reproducing apparatus, using the linear replacement method. For instance, when data is recorded on the write once disc in real time, it is difficult to perform disc defect management thereon with the recording/reproducing apparatus, using the linear replacement method.

For this reason, a spare area is preferably allocated to a write once disc only when disc defect management using the recording/reproducing apparatus is required. That is, the allocation of the spare area is preferably determined by a user's intention.

Also, it is possible to allocate not only spare areas but also other areas to a data area of the write once disc for disc defect management, if necessary.

However, when other areas, not for user data, are allocated to the data area, the recording/reproducing apparatus is not capable of recognizing the structure of the data area.

In other words, if the write once disc contains no information regarding the data area structure, the recording/reproducing apparatus is not capable of determining whether other areas for information other than user data are allocated to the data area or not, and determining the position and size of a user data area when the other areas are formed.

After a write operation, information that specifies areas containing data is written in a bit map format to a predetermined area of a disc, thereby enabling facilitation of a further write operation or a read operation.

More specifically, a recordable area of a disc consists of a plurality of clusters that are data recording units or error correction units. If clusters containing data and blank

clusters are recorded as information in the bit map format, the recording/reproducing apparatus can readily access a desired area during a write or read operation.

In particular, bit map information specifying areas containing data is very useful when using a write once disc. In other words, it is required to fast detect a cluster next to a cluster in which data is most recently recorded so as to write data to the write once disc. The bit map information enables fast detection of the next cluster.

Also, it is possible to check a change in the recording state of a write once disc and detect the original data recorded before the change occurs, using the bit map information. The disc recording state may change by recording further data to the write once disc containing data.

[Technical Goal of the Invention]

The present invention provides a write once disc on which both user data and other data can be recorded and managed in a data area.

The present invention also provides a disc whose data recording state can be easily checked.

The present invention also provides a method of managing a data area of a write once disc so that both user data and other data can be recorded and managed in the data area.

The present invention also provides a recording apparatus for recording and managing both user data and other data in a data area of a write once disc.

The present invention also provides a method of reproducing data from a write once disc on which user data and other data are recorded in a data area.

The present invention also provides an apparatus for reproducing data from a write once disc on which user data and other data are recorded in a data area.

[Structure of the Invention]

According to an aspect of the present invention, there is provided a write once disc including a lead-in zone, a data area, and a lead-out zone, the disc comprising a

predetermined area for storing area allocation information that indicates whether at least one section of the data area is allocated for disc defect management.

According to another aspect of the present invention, there is provided a write once disc with at least one record layer, comprising at least one data area which stores user data; and at least one predetermined area which stores area allocation information, which indicates whether at least one section of the at least one data area is allocated for disc defect management.

According to yet another aspect of the present invention, there is provided a method of managing a data area of a write once disc, comprising receiving an instruction regarding whether allocation of at least one portion of the data area of the disc for disc defect management is required; and recording area allocation information, which indicates whether the at least one section of the data area is allocated for disc defect management, in a predetermined area of the disc.

According to still another aspect of the present invention, there is provided a recording apparatus comprising: a recording/reproducing unit which records data on or reads data from a write once disc; and a controller which controls the recording/reproducing unit to record area allocation information, which indicates whether at least one section of a data area of the disc is allocated for disc defect management, in a predetermined area of the disc, in response to an instruction regarding whether allocation of the at least one section to the data area is required.

According to still another aspect of the present invention, there is provided a method of reproducing data from a write once disc, comprising accessing a predetermined area of the disc to read area allocation information; and obtaining information regarding location of at least one section of a data area of the disc, which is allocated for disc defect management, from the area allocation information.

According to still another aspect of the present invention, there is provided an apparatus for reproducing data from a write once disc, comprising a reading unit which reads data from the disc; and a controller which controls the reading unit to accesses a predetermined area of the disc so as to read area allocation information and obtain

information regarding location of the at least one section of a data area of the disc, which is allocated for disc defect management, from the area allocation information.

Hereinafter, preferred embodiments of the present invention will be described in detail with reference the accompanying drawings.

FIG. 1 illustrates structures of a write once disc (hereinafter referred to as the 'disc') according to an embodiment of the present invention.

(a) of FIG. 1 illustrates a disc that is a single record layer disc having a record layer *L0*. The disc includes a lead-in zone, a data area, and a lead-out zone. The lead-in zone is located in an inner part of the disc and the lead-out zone is located in an outer part of the disc. The data area is present between the lead-in zone and the lead-out zone and is divided into a user data area and a spare area. The spare area has a predetermined size starting from the beginning of the data area.

(b) of FIG. 1 illustrates a disc that is a double record layer disc having two record layers *L0* and *L1*. A lead-in zone, a data area, and an outer area are sequentially formed from an inner part of the first record layer *L0* to its outer part. Also, an outer area, a data area, and a lead-out zone are sequentially formed from an outer part of the second record layer *L1* to its inner part. Unlike the single record layer disc of FIG. 1(a), the lead-out zone of the second record layer *L1* is present in the inner part of the second record layer *L1*. That is, the disc has an opposite track path (OTP) in which data is recorded starting from the lead-in zone at the inner part of the first record layer *L0* toward the outer part and continuing from the outer area of the second record layer *L1* to the lead-out zone at the inner part. Spare areas are allocated to the first and second record layers *L0* and *L1*, respectively.

In this embodiment, the spare areas are present between the lead-in zone and the user data area and between the outer area and the user data area. However, the positions and numbers of spare areas are not limited.

Initialization of a disc according to the present invention will now be described. Disc initialization is a preliminary record operation that is performed prior to use of a disc. More specifically, information regarding the structure of a data area is written to a

predetermined area of the disc, thereby enabling a recording/reproducing apparatus to recognize the data area structure. The information specifies whether areas, e.g., a spare area, in which data, regarding disc defect management using a recording/reproducing apparatus, other than user data is recorded are allocated to a data area, and specifies the positions of the areas allocated to the data area. If disc initialization information, i.e., the information regarding the data area structure, is recorded after the disc initialization, the recording/reproducing apparatus is capable of checking the presence and positions of the areas in which information other than the user data is recorded and detecting an area in which the user data is to be recorded.

Hereinafter, embodiments of a disc in which a spare area for disc defect management is formed in a data area, according to the present invention, will be described with reference to FIGS. 2 through 9.

FIG. 2 illustrates a structure of a single record layer disc allowing management of a data area, according to a first embodiment of the present invention. Referring to FIG. 2, a lead-in zone of the disc includes Defect Management Areas (DMA) *DMA1* and *DMA2*, a recording condition test area, a Temporary Disc Defect Structure (TDDS) area, a Temporary DeFect List (TDFL) area, a space bit map area, and a disc & drive information area.

In general, when a disc is loaded into a recording/reproducing apparatus, the recording/reproducing apparatus reads information from a lead-in zone and/or a lead-out zone so as to determine as to how to manage the disc and perform a read/write operation. Therefore, if the amount of the information recorded in the lead-in zone and/or the lead-out zone increase, a longer time will be spent preparing the recording or reproducing of the data after loading the disc. To solve this problem, the present invention proposes temporary management information containing a TDDS and a TDFL, the temporary management information being recorded in a TDFL or a TDDS formed, separated from the lead-in zone and/or the lead-out zone.

If no more data will be recorded on the disc, the recording/reproducing apparatus begins disc finalization during which recorded TDFL and TDDS are recorded as defect

management information in the DMA. Through the disc finalization, only most recently recorded TDFL and TDDS are copied to the DMA. Accordingly, the recording/reproducing apparatus can complete disc initialization rapidly by reading only the most recently updated information from the DMA. In this case, the defect management information is stored in a plurality of areas, thereby increasing the reliability of information.

Disc defect management according to this embodiment uses the linear replacement method, and thus, the TDFL specifies an area, i.e., a defective area, of the disc in which a defect occurs, and a replacement area that substitutes for the defective area. More preferably, the TDFL further specifies whether the defective area is a single defective cluster, or a continuous defective cluster in which a series of defects occur physically. The TDDS, which is information for managing the TDFL, specifies the recording position of the TDFL.

The lead-in zone includes the SBM area that contains bit map information regarding an area containing data, i.e., information regarding a data recordable area.

The data area includes spare areas #1 and #2 and a user data area.

In this embodiment, the spare areas #1 and #2 are formed at the start and end of the data area, respectively, for a case where disc defect management is performed using a recording/reproducing apparatus during disc initialisation.

The lead-out zone includes DMAs #3 and #4 and other areas.

When a user determines disc defect management using the recording/reproducing apparatus and instructs the recording/reproducing apparatus to allocate spare areas in a data area, the recording/reproducing apparatus allocates the spare areas #1 and #2 to predetermined portions of the data area, e.g., at the start and end of the data area. Then, the recording/reproducing apparatus records area allocation information, which indicates the allocation of the spare areas #1 and #2, in a first cluster of a TDDS area. The area allocation information may specify sizes of the allocated spare areas #1 and #2. If starting and ending addresses of the spare areas #1 and #2 are determined, for example, when the spare areas #1 and #2 are positioned

at the start and end of the data area, respectively, the recording/reproducing apparatus can recognize the allocation of the spare areas #1 and #2 and their positions and sizes only based on information regarding the spare area sizes.

When the starting and ending addresses of the spare areas #1 and #2 are not determined, it is preferable that these addresses are determined and recorded or the information regarding sizes of the spare areas #1 and #2 is recorded in the first cluster of the TDDS area.

In this embodiment, the area allocation information is recorded in the TDDS area but can be recorded in another area.

After recording the area allocation information in the first cluster of the TDDS, a bit map is recorded in a first cluster of the SBM area, the bit map recording bit corresponding to the positions of the first clusters of the TDDS and the SBM area with 1 and recording bits corresponding to the positions of the other clusters as 0.

If the user does not desire to perform disc defect management using the recording/reproducing apparatus, the recording/reproducing apparatus records the area allocation information, which describes the sizes of the spare areas #1 and #2 as 0, in the first cluster of the TDDS.

After recording the area allocation information in the TDDS, a bit map, which indicates the bits corresponding to the positions of the first clusters of the TDDS and the SBM area as 1 and indicates the bit corresponding to the positions of the other clusters as 0, is recorded in the first cluster of the SBM area.

As previously mentioned, it is possible to change the structure of the data area by re-initializing the disc and updating the area allocation information, even if the area allocation information was recorded in the TDDS and data was recorded on the disc during the previous disc initialisation. Disc re-initialization will be later described with reference to FIG. 14.

When the user does not require disc defect management using the recording/reproducing apparatus, no information will be recorded in the DMA. In this case, the area allocation information recorded in the TDDS area is recorded in the DMA

even if disc finalization is not being performed.

Meanwhile, a re-writable disc does not include the TDDS, and thus, it is impossible to reproduce information from a disc with a TDDS area containing area allocation information, using a reproducing apparatus for re-writable discs. To solve this problem, information recorded in the TDDS area is copied to a DMA when performing disc finalization on the disc.

In other words, if disc defect management using the recording/reproducing apparatus will not be performed, the area allocation information recorded in the TDDS area is recorded in the DMA prior to disc finalization, thereby enabling reproduction of information from a disc using a re-writable disc reproducing apparatus.

FIG. 3 illustrates a structure of the TDDS area shown in FIG. 2, according to a preferred embodiment of the present invention.

A TDDS is recorded in a cluster of a TDDS area at least once until a recording operation ends. In general, a plurality of TDDS #0, TDDS #1, ... are recorded in the TDDS area. In this embodiment, TDDS #0 is recorded in a cluster of a TDDS area once when a recording operation ends.

Referring to FIG. 3, the TDDS area consists of a plurality of clusters. A cluster is a basic unit of record and consists of sectors of a predetermined number. A sector is a physical basic unit of a disc.

During disc initialization, when a user determines whether a spare area will be allocated or not, area allocation information indicating the user's determination is recorded in the TDDS #0. The TDDS #0 includes a TDDS identifier, counter information indicating the number of updating the TDDS #0, position information regarding drive information, position information regarding a corresponding TDFL if any, information regarding the size of a spare area #1, and information regarding the size of a spare area #2. As previously described, when the user does not require disc defect management using the recording/reproducing apparatus and allocate spare areas in a data area, the sizes of spare areas #1 and #2 are recorded as '0'.

Although a detailed structure of a TDFL area is not illustrated, a TDFL #i

contains information regarding defects occurring in data recorded during a recording operation #i and information regarding replacements for the defects. Also, previous TDFLs #0, #1, #2, ..., #i-1 are not accumulated in the TDFL #i and only information regarding defects occurring in a recording area made during the corresponding recording operation #i is recorded in the TDFL #i, thereby minimizing a recording capacity and enabling efficient use of a recording space of a TDDS.

FIG. 4 illustrates a structure of the SBM area shown in FIG. 2, according to a preferred embodiment of the present invention. A SBM area consists of a plurality of clusters and each SBM #i is recorded in a cluster.

Each SBM #i includes an SBM header area and a bit map area. In the SBM header area, SBM identifier information, counter information indicating the number of updating the SBM #i, and a finalization flag are recorded. The finalization flag will be later described.

The bit map area contains a bit map that indicates clusters containing data and blank clusters with different bit values in cluster units with respect to entire recordable areas of a disc.

After recording a TDDS #0, an SBM #0 is recorded in a first cluster of the SBM area. In the bit map of the SBM #0, a bit corresponding to the position of a first cluster of a TDDS and a bit corresponding to the position of the first cluster are expressed with 1, and bits corresponding to the remaining clusters are expressed with 0.

Accordingly, recording size information regarding spare areas in the TDDS #0 allows the recording/reproducing apparatus to check the presence of spare areas and determine the positions or sizes of allocated spare areas. Also, the recording/reproducing apparatus is capable of rapidly recognizing an area containing data and a blank area of the disc by recording the SBM #0 after recording the TDDS #0.

In the disc, shown in FIG. 2, according to the first embodiment, a TDDS area, a TDFL area, and an SBM area are individually formed and a TDDS, a TDFL, and an SBM are recorded therein in cluster units, respectively. However, recording of the TDDS and the SBM is not limited to these areas, that is, they may be recorded in

different areas.

FIG. 5 illustrates a structure of a single record layer disc allowing management of a data area, according to a second embodiment of the present invention. In this embodiment, a lead-in zone includes an area in which both a TDDS and an SBM are recorded.

When a user desires to perform disc defect management using a recording/reproducing apparatus and instructs the recording/reproducing apparatus to allocate spare areas, the recording/reproducing apparatus allocates spare areas #1 and #2 at the start and end of a data area in predetermined sizes, respectively.

Then, the recording/reproducing apparatus records allocation information, which indicates the allocation of the spare areas #1 and #2, in first clusters of the TDDS and the SBM.

FIG. 6 illustrates a detailed structure of a TDDS + SBM area shown in FIG. 5. Referring to FIG. 6, a TDDS and an SBM are recorded in a cluster. The TDDS contains size information, i.e., area allocation information, regarding each spare area and the SBM, and the SBM contains a bit map.

After recording the area allocation information in a first cluster of the TDDS + SBM area, the bit map records a bit for the position of the first cluster of the TDDS + SBM area as 1 and bits for the positions of the other clusters as 0.

FIG. 7 illustrates a structure of a single record layer disc management of a data area, according to a third embodiment of the present invention. In this embodiment, a lead-in zone includes a Temporary Disc Management Area (TDMA) area in which both a TDFL and a TDDS are recorded, and a disc & drive information + SBM area in which both disc and drive information and an SBM are recorded. That is, the TDFL and TDDS are recorded in a cluster and the disc & drive information and SBM are recorded in a cluster.

Similarly in the first and second embodiments, a user determines disc defect management using a recording/reproducing apparatus and instructs the recording/reproducing apparatus to allocate spare areas to a data area of a disc. Then,

the recording/reproducing apparatus allocates spare areas #1 and #2 to the start and end of the data area in predetermined sizes.

Next, the recording/reproducing apparatus records area allocation information that indicates the allocation of the spare areas #1 and #2 in a first cluster of the TDMA.

FIG. 8 illustrates a detailed structure of the TDMA shown in FIG. 7. The TDMA consists of clusters in which disc defect management information is recorded. In each cluster, a TDDS and a TDFL are recorded. The TDDS contains information regarding positions spare areas, the information being area allocation information.

FIG. 9 illustrates a detailed structure of the disc & drive information + SBM area shown in FIG. 7, according to a preferred embodiment of the present invention.

Each cluster contains disc & drive information and SBM information. The SBM information contains a bit map.

Information regarding spare areas is recorded in a first cluster of a TDMA. Next, a bit map indicates bits for first clusters of the TDMA and the disc & drive information and SBM area with 1 and bits for the remaining clusters with 0.

FIG. 10 illustrates a structure of a single record layer disc allowing management of a data area, according to a fourth embodiment of the present invention. Unlike the disc according to the first through third embodiments, the disc of FIG. 10 further includes a TDMA #2 in a data area, in addition to a TDMA #1 in a lead-in zone.

The TDMAs #1 and #2 are different from each other in that updated information is recorded in the TDMA #1 before ejecting of a disc from a recording/reproducing apparatus at latest or during disc initialization, and updated information is recorded in the TDMA #2 in operation units during recording data on the disc. Here, the operation units are units in which a verify-after-write method is facilitated. In the verify-after-write method, data is recorded in cluster units and then verified.

If a TDMA is allocated only to a lead-in zone, the size of the TDMA is limited thus making it difficult to frequently update information. It is possible to reduce the number of updating information by updating a TDDS when ejecting the disc from the recording/reproducing apparatus. However, in this case, the updating of the TDDS will

be incompletely terminated when supply of power to the recording/reproducing apparatus is interrupted due to an unexpected accident, such as a power failure, during a write operation.

To solve this problem, the disc of FIG. 10 further includes the TDMA #2 in the data area. The TDDS is updated and recorded in the TDMA #2 in units in which the verify-after-write method is facilitated, thereby preparing for a failure in updating the TDDS due to the interruption of power supply. After ejecting the disc, final defect information and state information regarding the disc are repeatedly recorded both in the TDMAs #1 and #2, thereby increasing the robustness of information.

The reason for forming the TDMA #2 in the data area is that frequently updating of information in the TDMA #2 requires the TDMA #2 to be spacious. On the other hand, the TDMA #1 is not required to be spacious and thus is formed in the lead-in zone (or a lead-out zone).

If a user does not desire disc defect management using a recording/reproducing apparatus or does not require allocation of the TDMA #2 although the user wants disc defect management using the recording/reproducing apparatus during disc initialization, the TDMA #2 will not be allocated to the data area and area allocation information indicating this information is recorded in the TDMA #1.

FIG. 11 illustrates a detailed structure of the TDMA #1 shown in FIG. 10. Referring to FIG. 11, a TDFL, a TDDS, and an SBM are recorded in the TDMA #1. More specifically, both the TDDS and the SBM are recorded in a cluster *TDDS + SBM #k* and the TDFL is recorded in another cluster (k is an integer more than 0). The TDMA #2 has the same construction as the TDMA #1 and its detailed description will be omitted.

FIG. 12 illustrates a detailed structure of the cluster *TDDS + SBM #k*, shown in FIG. 11, in which both a TDDS and an SBM are recorded. Referring to FIG. 12, the TDDS specifies the positions of a recording condition test area, drive information, a TDFL, spare areas #1 and #2, a TDMA #2, a TDDS + SBM area for another record layer, a TDDS + SBM area for another TDMA.

If the starting and ending addresses of each area of the disc are determined, it is sufficient to describe information regarding the sizes of spare areas #1 and #2 and TDMA #2 as their position information. Otherwise, the position information is indicated with their starting and ending addresses.

If the disc has at least two record layers, an SBM for each record layer is required.

FIG. 13 illustrates a detailed structure of a cluster *TDDS + SBM #0* containing disc initialization information obtained during disc initialization. FIG. 13 illustrates a case where spare areas #1 and #2 and a TDMA #2 are formed in a data area. Referring to FIG. 13, information regarding their sizes is recorded as disc initialization information. In this case, it is understood that their starting and ending addresses have already been determined.

Even if spare areas are allocated to the data area and the disc is initialized by recording area allocation information that indicates the allocation, it is possible to change the structure of the data area by re-initializing the disc and updating the area allocation information.

FIG. 14 illustrates a detailed structure of a cluster *TDDS + SBM #n+1* containing disc re-initialization information. Referring to FIG. 14, information that specifies a change in the sizes of spare areas #1 and #2 and a TDMA #2 is recorded in a TDDS area.

Let us assume that the spare area #1, the TDMA #2, a user data area, and the spare area #2 are sequentially formed in a data area, and defect information is recorded in the spare area #2 starting from a cluster with the largest address to a cluster with the smallest address. In this case, disc re-initialization is performed to effectively use a recording area between a cluster with the largest address of the user data area and the cluster with the smallest address of the spare area #2.

In other words, the disc re-initialization increases or decreases the size of the spare area #2, thus enabling effect use of the recording area.

Disc re-initialization information is recorded in at least one cluster *TDDS + SBM* belonging to a TDMA #1 or the TDMA #2.

Hereinafter, an SBM that is information regarding a data recording area will be described in greater detail.

FIG. 15 illustrates a structure of an SBM area according to a preferred embodiment of the present invention. Referring to FIG. 15, SBMs #0 through #n which provide data recording area information are recorded in the SBM area. In this embodiment, an SBM #i is recorded in a cluster (i is an integer from 0 to n). However, as illustrated in FIGS. 6 through 9, SBM #i may be recorded together other information in a cluster.

Each SBM #i provides head information containing an SBM descriptor, a finalization flag, and an update counter; and a bit map #i (i is an integer from 0 to n) that indicates recordable areas of entire recording areas of the disc in cluster units.

If data is further recorded on the disc and data recording area information changes, each SBM #i, which contains a new bit map describing data recording areas, is generated and recorded. In this case, the update counter represents the number of updating the data recording area information.

An instant of time when each SBM #i is generated and updated may be differently determined depending on a program installed in a recording/reproducing apparatus. However, after recording data on the disc, a new SBM #i must be generated and recorded before ejecting the disc from the recording/reproducing apparatus.

The finalization flag indicates whether the disc is finalized or not.

FIG. 16 illustrates a finalized SBM area according to a preferred embodiment of the present invention. The finalization flag for a head of an SBM is set to 0 and recorded together with other information. Referring to FIG. 16, an SBM recorded right before disc finalization is an SBM #n. If a finalization command is given from a host such as a computer to a recording/reproducing apparatus, the recording/reproducing apparatus indicates completion of disc finalization by changing a finalization flag among information regarding the SBM #n, which is last updated, from 0 to 1, and recording the SBM #n again.

If necessary, the recording/reproducing apparatus may allow no more SBMs to be recorded by recording data such as "ffh" in an area next to an area containing the SBM #n having the finalization flag '1', thereby preventing additional recording of data on the disc.

A user can maintain the recording state of the disc at an instant of time when disc finalization is performed, based on an SBM having the finalization flag '1'. Even if data recorded on the finalized disc is changed or new data is added to the original data without permission, it is possible to detect the original data recorded during the disc finalization by referring to a bit map contained in the SBM having the finalization flag '1'. Therefore, data that is added after the disc finalization can be easily detected.

It is preferable that an area in which each SBM #i is recorded is positioned in at least one of a data area, a lead-in zone, and a lead-out zone as shown in FIG. 1.

Spare areas and TDMAs are allocated to a data area in the above embodiments but an area to which the spare areas and the TDMAs are allocated and areas allocated to the data area are not limited. For instance, a TDMA area and a TDDS area may be further allocated to the data area. Those ordinary skilled in the art could have derived areas other than these area.

Also, a TDDS area and an SBM area are allocated to a lead-in zone in the above embodiments but may be formed in a data area or a lead-out zone.

Although now shown in drawings, a TDFL area may be formed in the data area. In this case, if a user desires disc defect management using a recording/reproducing apparatus, the user allocates a spare area #1, a spare area #2, and the TDFL area and records a TDDS and an SBM as described above. The TDFL may be positioned between the lead-in zone and the spare area #1, between the spare area #1 and a user data area, at the middle of the user data area, between the user data area and the spare area #2, and between the spare area #2 and a lead-out area,

If the user does not desire disc defect management using the recording/reproducing apparatus, the allocation of spare areas is not required. However, if the user records data in real time using disc defect information obtained by

scanning a disc, the TDFL area is required to store the disc defect information. Therefore, the TDFL is allocated during disc initialization.

In the above embodiments according to the present invention, management of spare areas and recording of a bit map are described with respect to a single record layer disc. However, the present invention can be applied to a dual record layer disc.

Meanwhile, when a disc according to the present invention is a disc, the disc includes a TDMA for disc defect management. However, if the disc is a re-writable disc, the disc includes a DMA but does not include a TDMA. Therefore, a re-writable disc recording/reproducing apparatus is not capable of reproducing/recording data from/on a disc with a TDMA, that is, a disc compatibility issue is caused. For a solution to the disc compatibility, a TDFL recorded in a TDDS area is copied to a TDMA prior to finalization of the disc.

FIG. 17 is a block diagram of a recording apparatus according to an embodiment of the present invention. Referring to FIG. 17, the recording apparatus includes a recording/reproducing unit 1, a controller 2, and a memory 3.

Under control of the controller 2, the recording/reproducing unit 1 records data on a disc 100 according to the present invention and reads back the data from the disc 100 to verify the accuracy of the recorded data.

The controller 2 manages a data area of the disc 100. Also, the controller 2 performs a verify-after-write method in which data is recorded on the disc 100 in predetermined units of data and the accuracy of the recorded data is verified to detect if an area of the disc 100 has a defect. More specifically, the controller 2 records user data on the disc 100 in predetermined units and verifies the recorded user data to detect an area of the disc 100 in which a defect exists. Next, the controller 2 creates a Temporary DeFect List (TDFL) and a Disc Defect Structure (TDDS) that specify position of the area with the defect. Next, the controller 2 temporarily stores the created TDFL and TDDS in the memory 3, and stores the information in the memory 3. When the amount of the stored TDFL and TDDS reaches a predetermined level, the controller 2 records the TDFL and TDDS in a predetermined area, e.g., a Temporary Disc

Management Area (TDMA), of the disc 100.

Here, the disc 100 includes discs according to the aforementioned embodiments of the present invention.

When a user determines to perform disc defect management using the recording apparatus such as that shown in FIG. 17 and instructs the recording apparatus to allocate spare areas in a data area, the recording apparatus allocates the spare areas, e.g., a spare area #1 and a spare area #2, to predetermined portions of the data area, e.g., at the start and end of the data area.

Then, the recording apparatus records area allocation information, which indicates the allocation of the spare areas #1 and #2, in a first cluster of a TDDS. The area allocation information may specify sizes of the allocated spare areas #1 and #2. If starting and ending addresses of the spare areas #1 and #2 are determined, for example, when the spare areas #1 and #2 are positioned at the start and end of the data area, respectively, the recording apparatus can recognize not only the allocation of the spare areas #1 and #2 but also their positions and sizes based only on information regarding the spare area sizes.

For this reason, when the starting and ending addresses of the spare areas #1 and #2 are not determined, it is preferable that these addresses are determined and recorded or the information regarding sizes of the spare areas #1 and #2 is recorded in the first cluster of the TDDS.

A method of managing a data area of a disc using a recording apparatus according to an embodiment of the present invention will now be described with reference to FIGS. 17 and 18.

FIG. 18 is a flowchart illustrating a method of managing a data area of the disc 100, according to an embodiment of the present invention. Initialization of the disc 100 is performed in response to user input before firstly recording user data on the disc 100 (step 110). Next, an instruction regarding whether allocation of at least one section of a data area of the disc 100 for disc defect management is required or not is transmitted to the controller 2 from a host apparatus such as a computer (step 120). As previously

mentioned, allocation of a section, such as a spare area or a TDMA, of the data area for disc defect management is regarded as being obvious to those skilled in the art. Alternatively, a recording apparatus other than the host apparatus is capable of determining whether the at least one section of the data area will be allocated.

Next, the controller 2 controls the recording/reproducing unit 1 to record area allocation information, which describes whether the at least one section of the data area has been allocated or not, in a predetermined area of the disc 100 (step 130). The area allocation information may specify a size of the at least one portion for disc defect management. Let assume that, as shown in FIG. 2, the at least one section for disc defect management includes a spare area #1 and a spare area #2 and a starting position of the spare area #1 and an ending position of the spare area #2 have been located at a start and end of the data area, respectively. In this case, a recording apparatus is capable of recognizing not only allocation of the spare areas #1 and #2 but also their location and sizes based only on information regarding the sizes of the spare areas #1 and #2.

When a user does not require disc defect management using the recording apparatus and does not allocate the at least one section, such as a spare area, of the data area, the area allocation information indicating the size of the at least one section as 0 is recorded in a predetermined area of the disc 100.

The area allocation information may be recorded in a TDDS formed in at least one of a lead-in zone, a data zone, and a lead-out zone of the disc 100. Also, a TDDS may be recorded in various areas shown in FIGS. 3, 6, 8, and 12.

After the initialization of the disc 100 is completed by recording the area allocation information on the disc 100 in step 130, it is possible for the recording apparatus to record the user data on the disc 100 and perform disc defect management.

After step 130, the recording apparatus records the user data in a user data area of the disc 100 and performs disc defect management using the spare areas and the TDMA (step 140).

Even after disc initialization, re-initialization of the disc 100 allows changing of a

structure of the data area of the disc 100.

Next, the disc 100 is re-initialized in response to user input (step 150). Then, a command that instructs the structure of the data area to be redefined by allocation of new areas thereto is input from the host apparatus to the controller 2.

Then, the controller 2 controls the recording/reproducing unit 1 to record area allocation information regarding the new areas in a predetermined area of the disc 100, thereby updating the area allocation information (step 160).

Although not shown in the drawings, information, e.g., an SBM, regarding areas containing data is recorded on the disc 100.

Head information of the SBM includes a finalization flag that represents whether more data can be recorded on a disc. When the finalization flag is 1, it is possible to check a change in a disc recording state and detect the original data before the change, using a bit map corresponding to the finalization flag 1.

If the user does not desire disc defect management using the recording apparatus, no data is recorded in a DMA. Thus, the area allocation information recorded in the TDMA is recorded in the DMA regardless of whether disc finalization is completed or not.

Since a re-writable disc does not include a TDDS area, it is impossible to reproduce data from a write one disc with a TDMA containing area allocation information, using a re-writable disc reproducing apparatus. To solve this problem, information recorded in the TDMA is recorded in the DMA during disc finalization, thereby enabling disc compatibility.

If disc defect management using the recording apparatus is not required, the area allocation information recorded in the TDMA is recorded in the DMA before disc finalization, thereby enabling reproduction of data from the disc using the re-writable disc reproducing apparatus.

Meanwhile, although not shown in the drawings, a reproducing apparatus for reproducing data from the disc 100 containing the area allocation information, according to the present invention, has a similar structure to that of the recording apparatus of FIG.

17 except that it includes a recording unit, for only data reading, instead of the recording/reproducing unit 1 of the recording apparatus. When the disc 100 is loaded into the reproducing apparatus according to the present invention, the reproducing apparatus accesses a predetermined area, e.g., a TDMA, which contains last updated area allocation information so as to read the last updated area allocation information. Then, the reproducing apparatus obtain, from the last updated area allocation information, information regarding location of at least one section of the data area for disc defect management. As described above, the at least one section includes the TDMA and the spare areas. Since the reproducing apparatus is capable of completely recognizing a structure of the data area based on the area allocation area, the reproducing apparatus can read not only the user data but also data, for disc defect management, which is stored in the TDMA and the spare areas allocated to the data area. Further, an operation of the reproducing apparatus according to the present invention is regarded as being obvious to those skilled in the art, based on the above description of the disc 100 containing the area allocation information and the recording apparatus.

While this invention has been particularly shown and described with reference to preferred embodiments thereof, it will be understood by those skilled in the art that various changes in form and details may be made therein without departing from the spirit and scope of the invention as defined by the appended claims.

[Effect of the Invention]

As described above, according to the present invention, area allocation information regarding a structure of a data area is recorded on a write once disc, thus allowing a recording/reproducing apparatus to recognize the data area structure. Therefore, it is possible to allocate areas, such as a spare area, for disc defect management other than an area for storing user, to the data area, thereby enabling efficient use of the disc.

Also, after disc initialization, it is possible to change the structure of the data area

by updating the area allocation information through disc re-initialization.

Further, a bit map, which specifies data recordable areas, is recorded in a predetermined area of the disc, thereby enabling the recording/reproducing apparatus to fast access a desired area. The bit map also allows the recording/reproducing apparatus to check whether there is a change in a disc recording state and detect data originally recorded before the change, the change being occurred by recording additional data on the disc.

What is claimed is:

1. A write once disc including a lead-in zone, a data area, and a lead-out zone, the disc comprising a predetermined area for storing area allocation information that indicates whether at least one section of the data area is allocated for disc defect management.

2. The disc of claim 1, wherein the area allocation information comprises information specifying a size of the at least one section of the data area.

3. The disc of claim 1, wherein the area allocated to the data area for disc defect management includes at least one of a spare area, a temporary disc defect structure (TDDS) area, a temporary defect list (TDFL) area, and a temporary defect management area (TDMA).

4. The disc of claim 1, further comprising a space bit map (SBM) information area in which data recording area information is recorded,

wherein the data recording area information contains head information and a bitmap that indicates areas containing data.

5. The disc of claim 4, wherein when the area allocation information is recorded in a predetermined cluster of the predetermined area, a bit of the bit map corresponding to the predetermined cluster is recorded as a predetermined value that indicates the predetermined cluster contains data.

6. The disc of claim 4, wherein the head information comprises a finalization flag that indicates whether more data can be recorded on the disc or not.

7. The disc of claim 1, wherein the predetermined area in which the area allocation information is recorded is the TDDS area.

8. The disc of claim 7, further comprising a defect management area (DMA) in which the area allocation information recorded in the TDDS area is copied when the data area does not include an area for disc defect management.

9. The disc of claim 1, further comprising;

a first temporary defect management area (TDMA) formed in the lead-in zone; and

a second TDMA formed in the data area,

wherein the area allocation information indicates allocation of the second TDMA to the data area, and

the predetermined area in which the area allocation information is recorded is one of the first and second TDMAs.

10. The disc of claim 9, wherein the first TDMA is an area in which an updated TDDS is recorded at least once right before ejecting the disc from a recording/reproducing apparatus, and

the second TDMA is an area in which the updated TDDS is recorded in units of predetermined operations during which data is recorded.

11. The disc of claim 1, wherein the area allocation information is recorded in at least one cluster of the predetermined area and updated area allocation information is further recorded in at least one cluster.

12. A method of managing a data area of a write once disc, comprising:

receiving an instruction regarding whether allocation of at least one portion of the data area of the disc for disc defect management is required; and

recording area allocation information, which indicates whether the at least one section of the data area is allocated for disc defect management, in a predetermined

area of the disc.

13. The method of claim 12, wherein the area allocation information comprises information specifying a size of the at least one section of the data area.

14. The method of claim 12, wherein recording of the area allocation information comprises recording the area allocation information in a TDDS area formed in at least one of a lead-in zone, the data area, and a lead-out zone of the disc.

15. The method of claim 15, further comprising recording information regarding a data recordable area,

wherein the information regarding a data recordable area comprises head information and a bit map that indicates areas containing data.

16. The method of claim 15, wherein recording of the information regarding a data recordable area comprises recording a bit value for the bit map corresponding to a predetermined area that contains data indicating whether the at least one section of the data area is allocated or not, as a predetermined value indicating an area containing data.

17. The method of claim 15, wherein the head information comprises a finalization flag that indicates whether more data can be recorded on the write once disc or not.

18. The method of claim 13, wherein recording area allocation information comprises recording the area allocation information to indicate a size of the at least one section as 0 when the at least one section of the data area is not allocated.

19. The method of claim 12, further comprising recording the area allocation

information, which is recorded in the TDMA, in a defect management area (DMA).

20. The method of claim 12, wherein the at least one section of the data area comprises at least one of a spare area, the TDDS area, a TDFL area, and a TDMA.

21. The method of claim 12, wherein recording area allocation information comprises the area allocation information, which indicates allocation of a second TDMA to the data area, in one of a first TDMA and the second TDMA which are formed in the lead-in zone.

22. The method of claim 21, wherein the first TDMA is an area in which an updated TDDS is recorded right before ejecting the write once disc from a recording/reproducing apparatus, and

the second TDMA is an area in which the updated TDDS is recorded in units of predetermined operations during which data is recorded.

23. The method of claim 12, further comprising updating the area allocation information by recording area allocation information, which specifies a change in a size of the at least one section, in a predetermined area in response to a command that instructs the size of the at least one section to be changed.

24. The method of claim 14, wherein during recording the area allocation information, the area allocation information is recorded in at least one cluster starting from a start of the TDDS.

25. A recording apparatus comprising:

a recording/reproducing unit which records data on or reads data from a write once disc; and

a controller which controls the recording/reproducing unit to record area

allocation information, which indicates whether at least one section of a data area of the disc is allocated for disc defect management, in a predetermined area of the disc, in response to an instruction regarding whether allocation of the at least one section to the data area is required.

26. The recording apparatus of claim 25, wherein the area allocation information includes information specifying a size of the at least one section.

27. The recording apparatus of claim 25, wherein the controller controls the recording/reproducing unit to record the area allocation information in a TDDS formed in at least one of a lead-in zone, the data area, and a lead-out zone of the disc.

28. The recording apparatus of claim 25, wherein the controller controls the recording/reproducing unit to record information regarding a data recordable area in a predetermined area of the disc,

wherein the information regarding a data recordable area comprises a bitmap indicating head information and a data recordable area.

29. The recording apparatus of claim 28, wherein the controller controls the recording/reproducing unit to record a bitmap value, which corresponds to the predetermined area for storing the area allocation information indicating whether the at least one section of the data area is allocated, as a predetermined value indicating an area containing data.

30. The recording apparatus of claim 28, wherein the head information comprises a finalization flag indicating whether more data can be recorded on the disc.

31. The recording apparatus of claim 26, wherein the controller controls the recording/reproducing unit to record the area allocation information indicating a size of

the at least one section as 0 when the at least one section of the data area is not allocated.

32. The recording apparatus of claim 25, wherein the controller controls the recording/reproducing unit to record the area allocation information, which is recorded in the TDMA, in a DMA.

33. The recording apparatus of claim 25, wherein the at least one section comprises at least one of a spare area, a TDDS area, a TDFL area, and the TDMA.

34. The recording apparatus of claim 25, wherein the controller controls the recording/reproducing unit to record the area allocation information, which indicates allocation of a second TDMA to the data area, in one of a first TDMA and the second TDMA which are formed in the lead-in zone of the disc.

35. The recording apparatus of claim 34, wherein the first TDMA is an area in which updated TDDS is recorded at least once right before the disc is ejected from the recording apparatus, and

the second TDMA is an area in which the updated TDDS is recorded in predetermined operation units.

36. The recording apparatus of claim 25, wherein the controller controls the recording/reproducing unit to record the area allocation information, which includes information specifying a size of the at least one section, in the predetermined area of the disc, in response to a command that instructs the at least one section to be changed.

37. The recording apparatus of claim 27, wherein the controller controls the recording/reproducing unit to record the area allocation information in at least one cluster starting from a start of the TDDS.

38. A method of reproducing data from a write once disc, comprising:

accessing a predetermined area of the disc to read area allocation information; and

obtaining information regarding location of at least one section of a data area of the disc, which is allocated for disc defect management, from the area allocation information.

39. The method of claim 38, wherein the area allocation information comprises information specifying a size of the at least one section.

40. The method of claim 38, wherein the predetermined area for storing the area allocation information is a TDDS area formed in at least one of a lead-in zone, the data area, and a lead-out zone of the disc, and

wherein the area allocation information is included in a TDDS.

41. The method of claim 38, wherein the at least one section comprises at least one of a spare area, the TDDS area, a TDFL are, and a TDMA.

42. An apparatus for reproducing data from a write once disc, comprising:

a reading unit which reads data from the disc; and

a controller which controls the reading unit to accesses a predetermined area of the disc so as to read area allocation information and obtain information regarding location of the at least one section of a data area of the disc, which is allocated for disc defect management, from the area allocation information.

43. The apparatus of claim 42, wherein the area allocation information comprises information specifying a size of the at least one section.

44. The apparatus of claim 42, wherein the predetermined area for storing the area allocation information is a TDDS area formed in at least one of a lead-in zone, the data area, and a lead-out zone of the disc, and

the area allocation information is included in a TDDS.

45. The apparatus of claim 42, wherein the at least one section comprises at least one of a spare area, the TDDS area, a TDFL area, and a TDMA.

46. A write once disc with at least one record layer, comprising:

at least one data area which stores user data; and

at least one predetermined area which stores area allocation information, which indicates whether at least one section of the at least one data area is allocated for disc defect management.

47. The disc of claim 46, wherein the area allocation information comprises information specifying a size of the at least one section.

48. The disc of claim 46, wherein the at least one section comprises at least one of a spare area, a TDDS area, a TDFL area, and a TDMA.

49. The disc of claim 46, wherein the area allocation information indicates a size of the at least one section as 0 when the at least one section of the data area is not allocated.

FIG. 1A

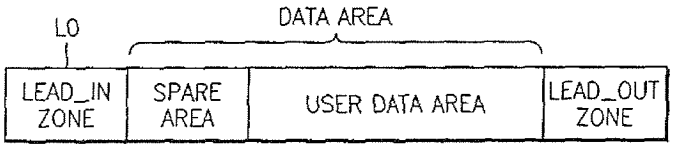

L0
DATA AREA
LEAD_IN ZONE
SPARE AREA
USER DATA AREA
LEAD_OUT ZONE

FIG. 1B

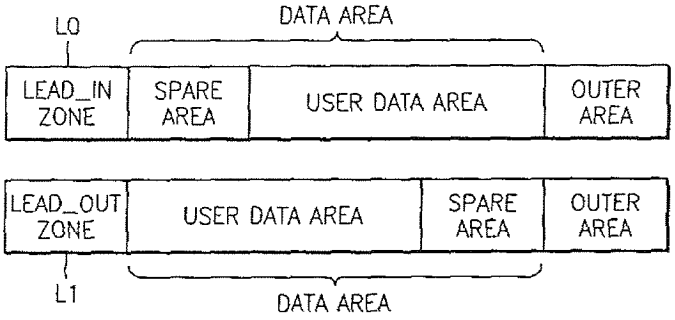

L0
DATA AREA
LEAD_IN ZONE
SPARE AREA
USER DATA AREA
OUTER AREA
LEAD_OUT ZONE
USER DATA AREA
SPARE AREA
OUTER AREA
L1
DATA AREA

FIG. 2

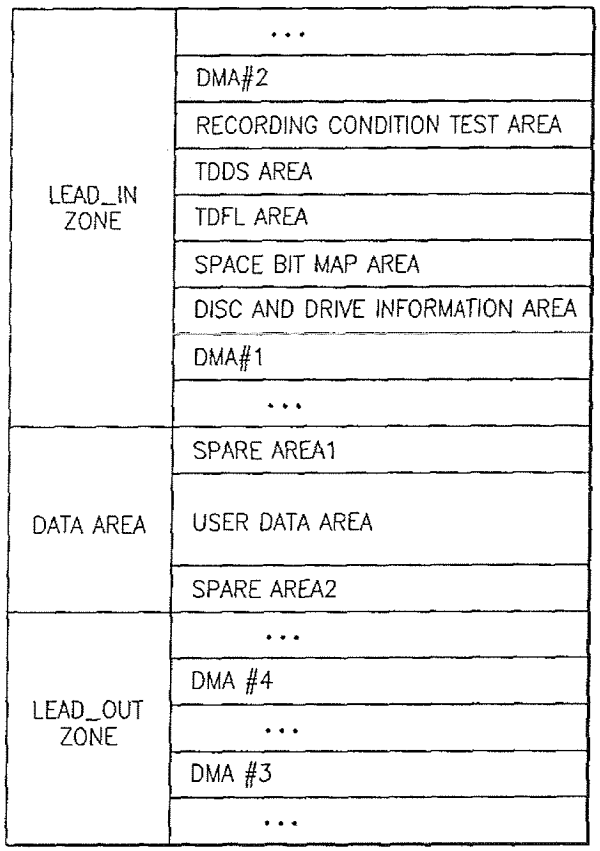

LEAD_IN ZONE
...
DMA#2
RECORDING CONDITION TEST AREA
TDDS AREA
TDFL AREA
SPACE BIT MAP AREA
DISC AND DRIVE INFORMATION AREA
DMA#1
...
DATA AREA
SPARE AREA1
USER DATA AREA
SPARE AREA2
LEAD_OUT ZONE
...
DMA #4
...
DMA #3
...

FIG. 3

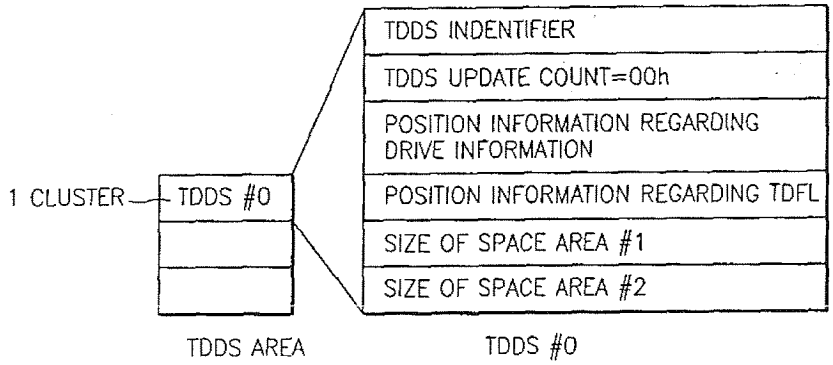

1 CLUSTER
TDDS #0
TDDS AREA
TDDS INDENTIFIER
TDDS UPDATE COUNT=00h
POSITION INFORMATION REGARDING DRIVE INFORMATION
POSITION INFORMATION REGARDING TDFL
SIZE OF SPACE AREA #1
SIZE OF SPACE AREA #2
TDDS #0

FIG. 4

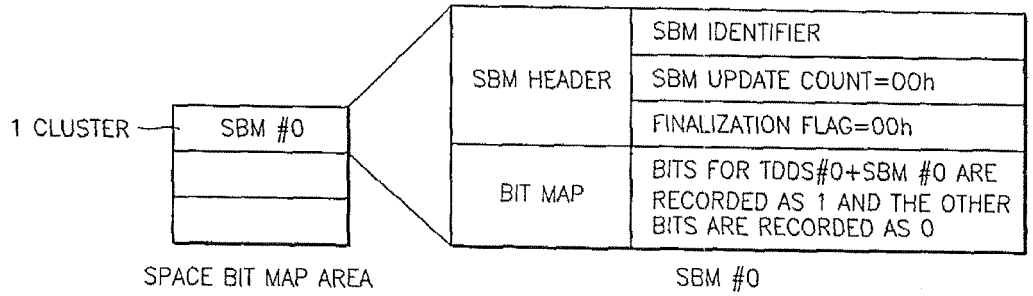

1 CLUSTER
SBM #0
SPACE BIT MAP AREA
SBM HEADER
SBM IDENTIFIER
SBM UPDATE COUNT=00h
FINALIZATION FLAG=00h
BIT MAP
BITS FOR TDDS#0+SBM #0 ARE RECORDED AS 1 AND THE OTHER BITS ARE RECORDED AS 0
SBM #0

FIG. 5

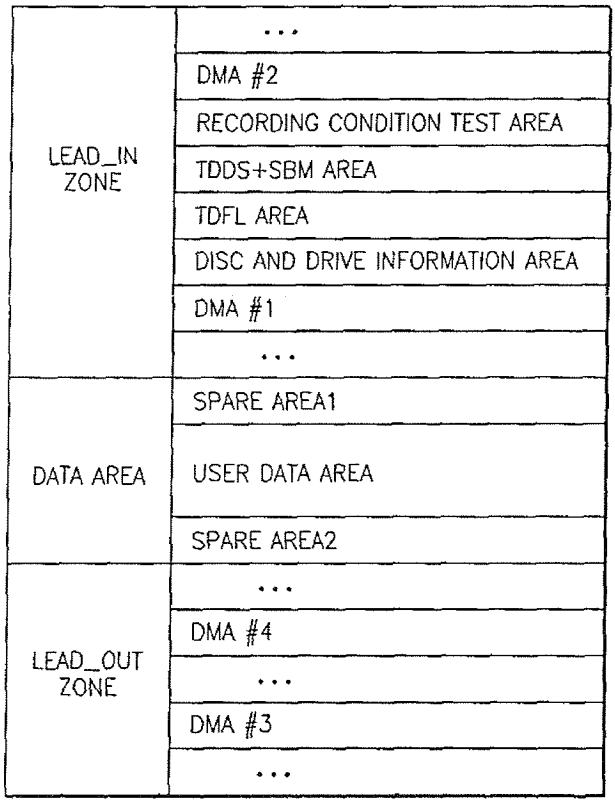

LEAD_IN ZONE
...
DMA #2
RECORDING CONDITION TEST AREA
TDDS+SBM AREA
TDFL AREA
DISC AND DRIVE INFORMATION AREA
DMA #1
...
DATA AREA
SPARE AREA1
USER DATA AREA
SPARE AREA2
LEAD_OUT ZONE
...
DMA #4
...
DMA #3
...

FIG. 6

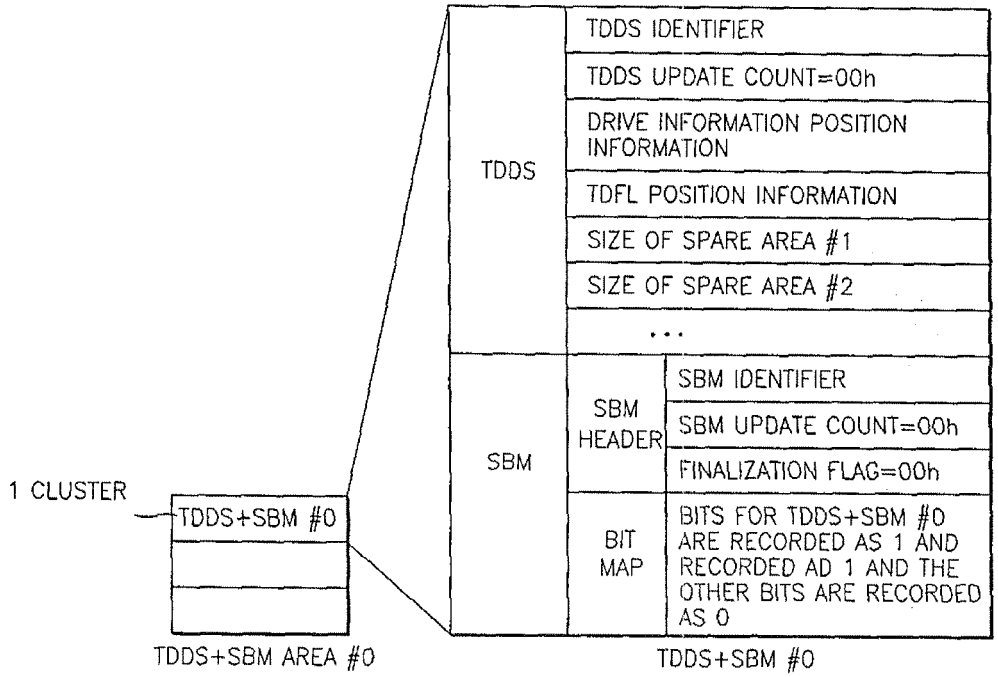

1 CLUSTER
TDDS+SBM #0
TDDS+SBM AREA #0
TDDS
TDDS IDENTIFIER
TDDS UPDATE COUNT=00h
DRIVE INFORMATION POSITION INFORMATION
TDFL POSITION INFORMATION
SIZE OF SPARE AREA #1
SIZE OF SPARE AREA #2
...
SBM
SBM HEADER
SBM IDENTIFIER
SBM UPDATE COUNT=00h
FINALIZATION FLAG=00h
BIT MAP
BITS FOR TDDS+SBM #0 ARE RECORDED AS 1 AND RECORDED AD 1 AND THE OTHER BITS ARE RECORDED AS 0
TDDS+SBM #0

FIG. 7

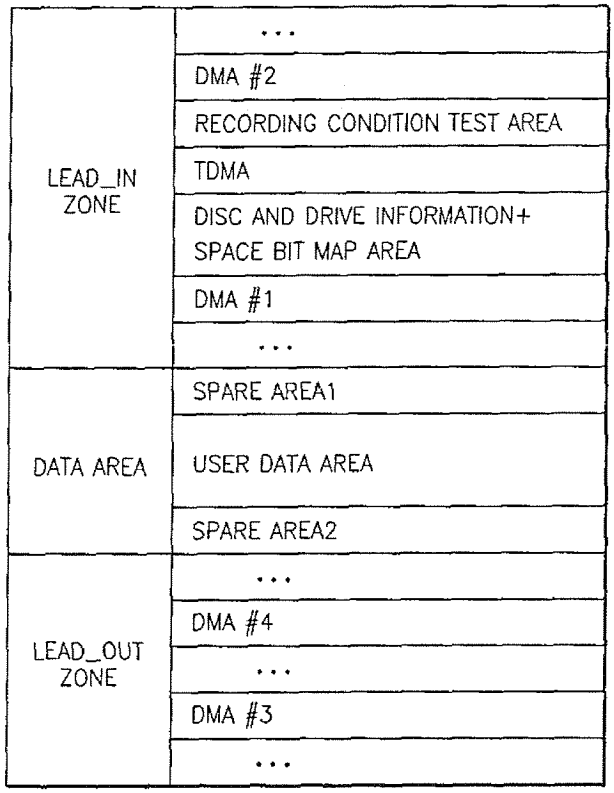

LEAD_IN ZONE
...
DMA #2
RECORDING CONDITION TEST AREA
TDMA
DISC AND DRIVE INFORMATION+ SPACE BIT MAP AREA
DMA #1
...
DATA AREA
SPARE AREA1
USER DATA AREA
SPARE AREA2
LEAD_OUT ZONE
...
DMA #4
...
DMA #3
...

FIG. 8

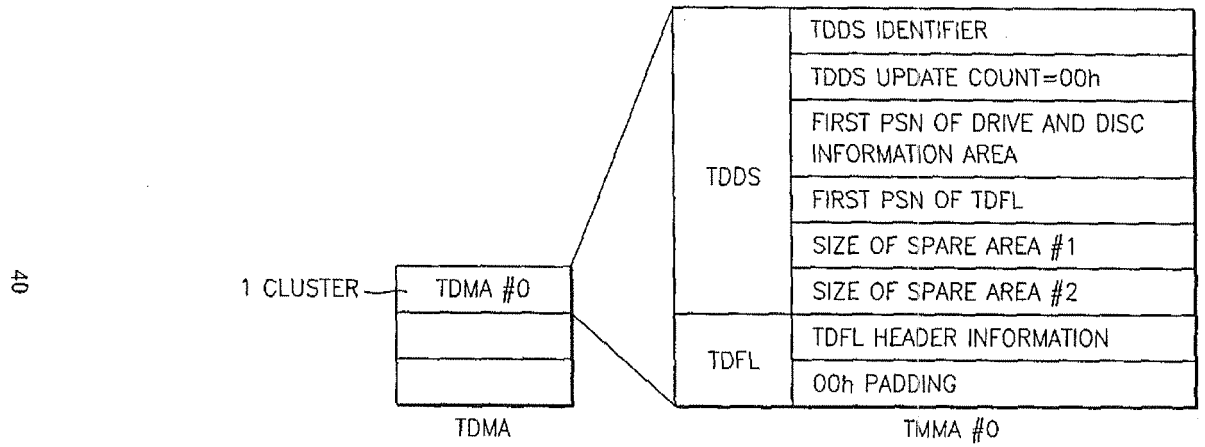

40
1 CLUSTER
TDMA #0
TDMA
TDDS
TDDS IDENTIFIER
TDDS UPDATE COUNT=00h
FIRST PSN OF DRIVE AND DISC INFORMATION AREA
FIRST PSN OF TDFL
SIZE OF SPARE AREA #1
SIZE OF SPARE AREA #2
TDFL
TDFL HEADER INFORMATION
00h PADDING
TMMA #0

FIG. 9

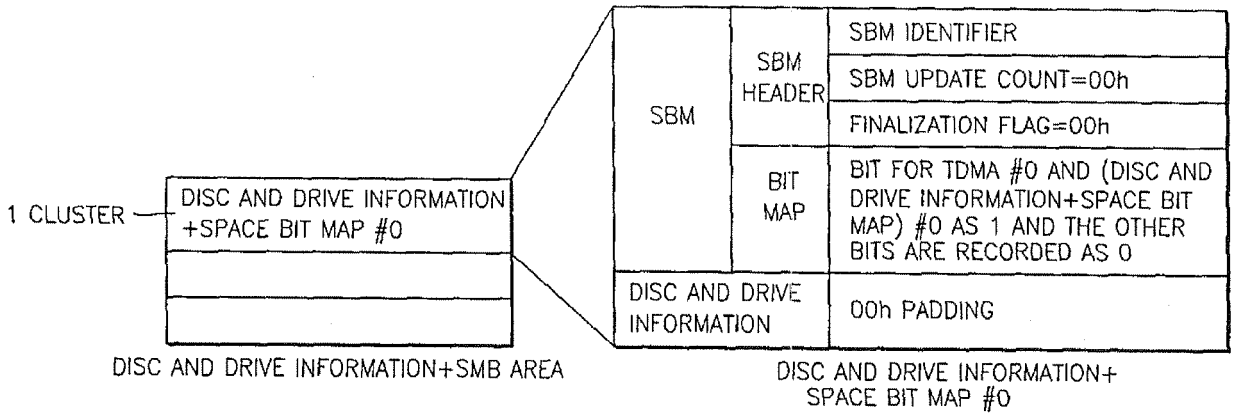

1 CLUSTER
DISC AND DRIVE INFORMATION +SPACE BIT MAP #0
DISC AND DRIVE INFORMATION+SMB AREA
SBM
SBM HEADER
SBM IDENTIFIER
SBM UPDATE COUNT=00h
FINALIZATION FLAG=00h
BIT MAP
BIT FOR TDMA #0 AND (DISC AND DRIVE INFORMATION+SPACE BIT MAP) #0 AS 1 AND THE OTHER BITS ARE RECORDED AS 0
DISC AND DRIVE INFORMATION
00h PADDING
DISC AND DRIVE INFORMATION+ SPACE BIT MAP #0

FIG. 10

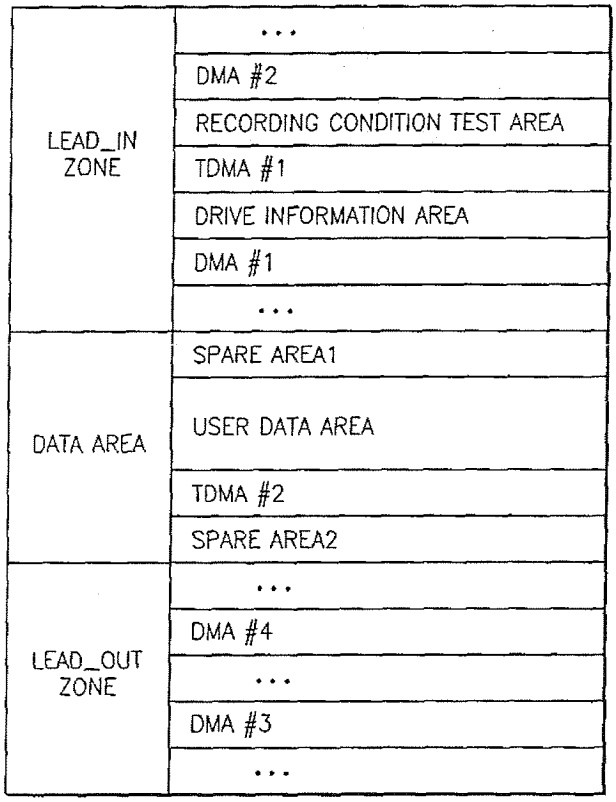

LEAD_IN ZONE
• • •
DMA #2
RECORDING CONDITION TEST AREA
TDMA #1
DRIVE INFORMATION AREA
DMA #1
• • •
DATA AREA
SPARE AREA1
USER DATA AREA
TDMA #2
SPARE AREA2
LEAD_OUT ZONE
• • •
DMA #4
• • •
DMA #3
• • •

FIG. 11

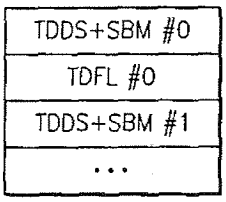


FIG. 12

TDDS	TDDS IDENTIFIER	
	TDDS UPDATE COUNT	
	DRIVE INFORMATION POSITION INFORMATION	
	TDFL POSITION INFORMATION	
	RECORDING DONDITION TESTABLE POSITION INFORMATION	
	POSITION INFORMATION REGARDING TDDS+ SBM AREA FOR ANOTHER RECORD LAYER	
	POSITION INFORMATION REGARDING TDDS+ SBM IN ANOTHER TDMA	
	SIZE OF TDMA #2	
	SIZE OF SPARE AREA #1	
	SIZE OF SPARE AREA #2	
	...	
SBM	SBM HEADER	SBM IDENTIFIER
		SBM UPDATE COUNT
		FINALIZATION FLAG
	BIT MAP	...

FIG. 13

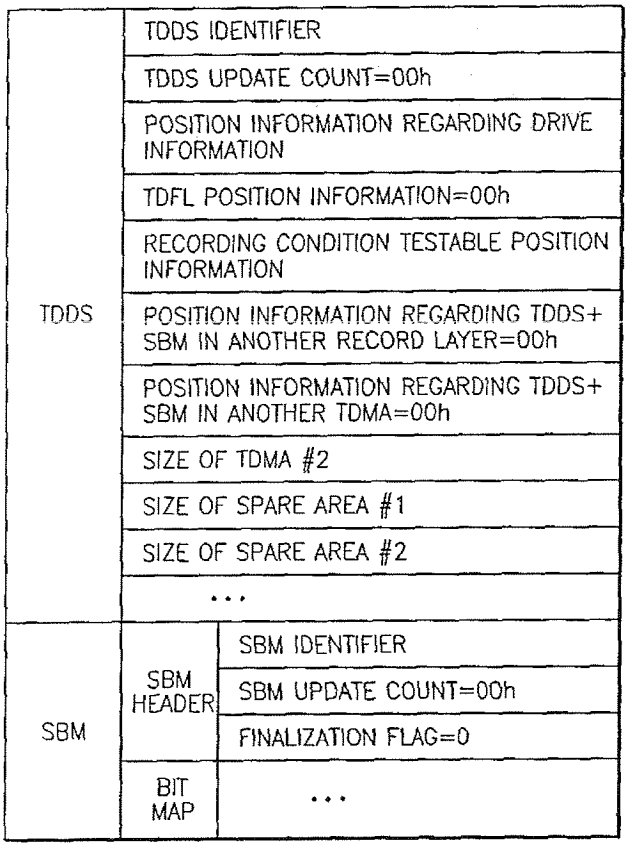

TDDS
TDDS IDENTIFIER
TDDS UPDATE COUNT=00h
POSITION INFORMATION REGARDING DRIVE INFORMATION
TDFL POSITION INFORMATION=00h
RECORDING CONDITION TESTABLE POSITION INFORMATION
POSITION INFORMATION REGARDING TDDS+ SBM IN ANOTHER RECORD LAYER=00h
POSITION INFORMATION REGARDING TDDS+ SBM IN ANOTHER TDMA=00h
SIZE OF TDMA #2
SIZE OF SPARE AREA #1
SIZE OF SPARE AREA #2
...
SBM
SBM HEADER
SBM IDENTIFIER
SBM UPDATE COUNT=00h
FINALIZATION FLAG=0
BIT MAP
...

FIG. 14

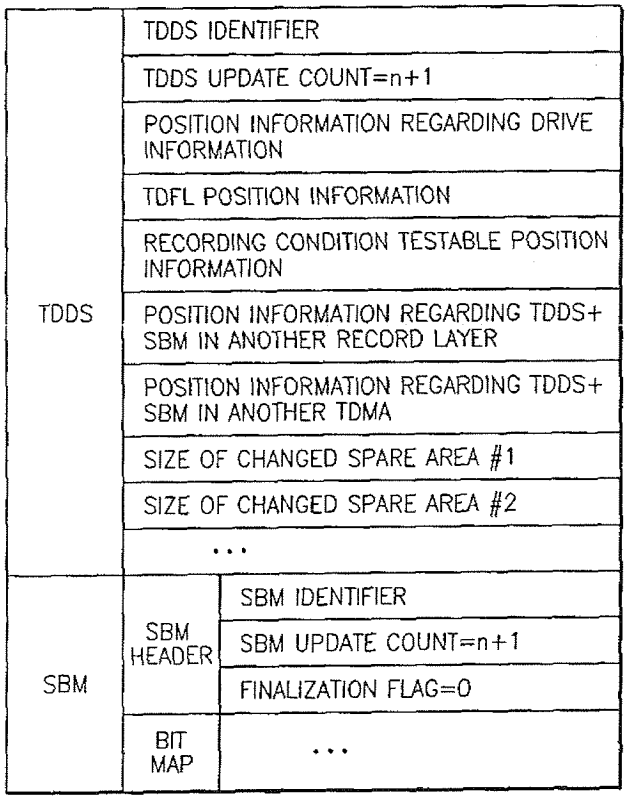

TDDS
TDDS IDENTIFIER
TDDS UPDATE COUNT=n+1
POSITION INFORMATION REGARDING DRIVE INFORMATION
TDFL POSITION INFORMATION
RECORDING CONDITION TESTABLE POSITION INFORMATION
POSITION INFORMATION REGARDING TDDS+ SBM IN ANOTHER RECORD LAYER
POSITION INFORMATION REGARDING TDDS+ SBM IN ANOTHER TDMA
SIZE OF CHANGED SPARE AREA #1
SIZE OF CHANGED SPARE AREA #2
• • •
SBM
SBM HEADER
SBM IDENTIFIER
SBM UPDATE COUNT=n+1
FINALIZATION FLAG=0
BIT MAP
• • •

FIG. 15

SBM #0	FINALIZATION FLAG=0
	UPDATE COUNTER=0
	BIT MAP #0
SBM #1	FINALIZATION FLAG=0
	UPDATE COUNTER=1
	BIT MAP #1
...	...
SBM #n	FINALIZATION FLAG=0
	UPDATE COUNTER=n
	BIT MAP #n
...	...

FIG. 16

SBM #0	FINALIZATION FLAG=0
	UPDATE COUNTER=0
	BIT MAP #0
SBM #1	FINALIZATION FLAG=0
	UPDATE COUNTER=1
	BIT MAP #1
...	...
SBM #n	FINALIZATION FLAG=0
	UPDATE COUNTER=n
	BIT MAP #n
SBM #n	FINALIZATION FLAG=1
	UPDATE COUNTER=n
	BIT MAP #n
NON-RECORDING AREA	ffh
...	...

FIG. 17

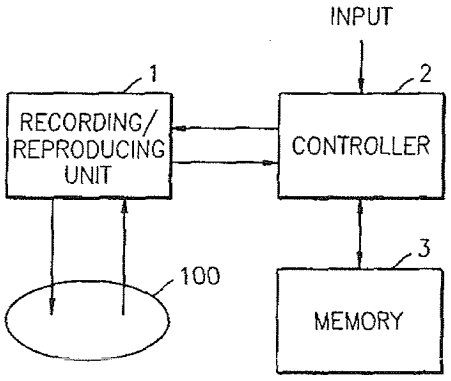
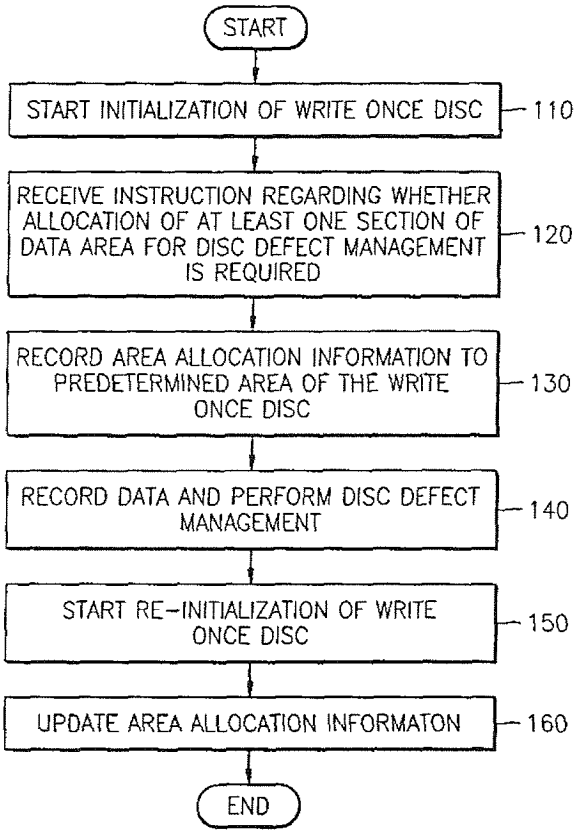

INPUT
1
2
RECORDING/
REPRODUCING
UNIT
CONTROLLER
3
100
MEMORY

FIG. 18


START
START INITIALIZATION OF WRITE ONCE DISC
110
RECEIVE INSTRUCTION REGARDING WHETHER ALLOCATION OF AT LEAST ONE SECTION OF DATA AREA FOR DISC DEFECT MANAGEMENT IS REQUIRED
120
RECORD AREA ALLOCATION INFORMATION TO PREDETERMINED AREA OF THE WRITE ONCE DISC
130
RECORD DATA AND PERFORM DISC DEFECT MANAGEMENT
140
START RE-INITIALIZATION OF WRITE ONCE DISC
150
UPDATE AREA ALLOCATION INFORMATON
160
END